

EPOXY EFFECTS

COUNTERTOP RESIN SYSTEM

ADVANTAGES

- Excellent UV Protection
- 100% VOC FREE
- Virtually Odourless
- Self-Degassing
- Self-leveling
- Crystal Clear
- Antibacterial
- Scratch-Resistance
- Heat Resistance - 120°C

PRODUCT DESCRIPTION

EPOXY EFFECTS COUNTERTOP EPOXY RESIN SYSTEM

Our high performance resin system was designed to deliver an advanced level of shine, clarity and depth and locks in optical qualities of natural wood and art. Used in a variety of applications such as : Counter Tops, Bar Tops , Furniture, Art Work and other applications requiring a strong, durable plastic coating.

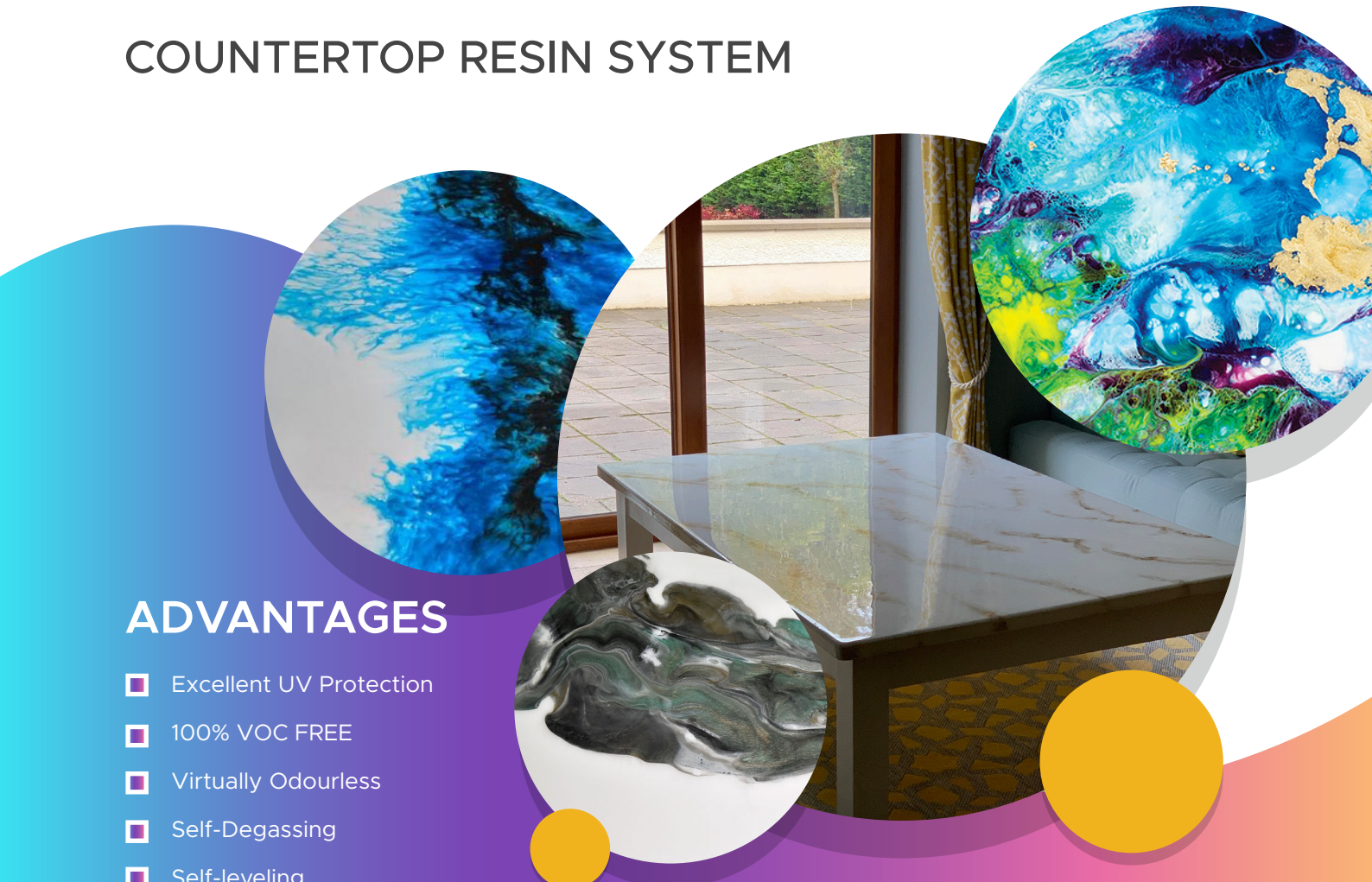
Epoxy Effects CounterTop Resin is crystal-clear and has excellent UV resistance, scratch-resistance, water resistance, chemical resistance, mechanical properties & heat resistant up to 120°C. The resin can be poured up to 3mm deep and is self leveling allowing it to create an amazing gloss coat over existing surface or artwork.

Designed for ease of use our 1 to 1 mix ratio system maintains high integrity over corners and a relatively fast set time.

Thanks to the sophisticated system developed additives within the resin create excellent UV protection and help to expel trapped air.

RECOMMENDED USE

- Tabletops & Countertops Embedment, Coating & Mica Pigment Designs
- Art Coating Artwork, Photographs & Creating Resin Art



HOW TO USE

BEFORE YOU BEGIN

It is important to read through the following information carefully to ensure the correct preparation and application of the resin to achieve a professional quality finish.

LEVEL

Ensure your piece is flat and level, our epoxy is a self-leveling compound otherwise the resin will run to the lowest point and create puddling or leave to little resin around the corners.

BUBBLES

Additives within our resin help to expel trapped air meaning its self-degassing but to expel any bubbles created by mixing or the pouring process can be easily popped by passing warm air over the surface of the resin with a Heat Gun or Blow Torch. Do not hold to close otherwise you risk creating ripples and dimples in the resin finish.

SURFACE PREPARATION

The success of the epoxy application depends on how well it can adhere to the surface. The strength of the bond relies on the epoxy resin's ability to key into the surface. The following steps are crucial to primary and secondary bonding.

For best results make sure surface has been cleaned thoroughly, dried and sanded.

STEP 1 – CLEAN SURFACE

The surface must be free of any contaminants such as oil, grease or wax. If necessary clean contaminated surface with acetone, 91% isopropyl or appropriate cleaning agent. Wipe surface dry before solvent dries.

STEP 2 - ENSURE SURFACE IS DRY

To ensure the resin cures correctly the surface must be dry. When working with wood that is damp or been in a damp environment it will be necessary to dry the wood which could take days or weeks. Failure to ensure that the wood is properly dried can result in the surface of the wood bowing or bending after the resin layer has been poured.

STEP 3 – SANDING SURFACE

Before applying epoxy sand smooth non-porous surfaces. Sanding the surface thoroughly will allow the epoxy to bond “key” to the required surface. Be sure and check surface is clean and dust free after sanding.

SEAL COAT – ALL POROUS SURFACES

When working with porous surfaces like wood, concrete and chipboard it is recommended that you seal it with a thin application of resin using a brush or roller. Doing so will seal the surface, avoiding possible trapped air bubbles from within the surface and greatly improving the quality of the final pour. The seal coat must fully cured and then be sanded “keyed” before proceeding.

PERSONAL PROTECTION

Whenever handling & pouring resin.

You should wear appropriate eye protection and gloves

(see detailed Safety Data Sheet for more information.)

HOW TO MEASURE & MIX

MEASURING

It is essential that the product be measured accurately and thoroughly.

Measure 1 part RESIN to 1 Part HARDENER.

We recommend pouring the HARDENDER into your mixing container first, followed by RESIN. This will help the two components mix more thoroughly.



MIXING RATIO:

By Weight

100 RESIN: 94 HARDENER

By Volume

100 RESIN: 100 HARDENER

The mixing ratio must be accurately followed to ensure the resin cures correctly, failure to do so will result in poor or only partially cured resin.

The mixing container should be larger than the quantity of product you are mixing to avoid spillage.

MIXING INSTRUCTIONS

Mixing of the product can be done by hand with a clean stir stick or in larger quantities with a paddle mixer, the more product you are mixing the longer it will take to achieve a uniform and complete mix between resin & hardener.

Typically mixing should take 3 to 5 minutes depending on the amount of product. The process of mixing is long but is required to eliminate the risk of unmixed resin from the container being poured.

Our resin can be tinted with the addition of mica pigments, solid and translucent liquid pigments.

POURING

Pour the epoxy onto the surface working your way down the length of the area. The epoxy coat can be allowed to flow over the sides which will create a coating on the vertical edges. The epoxy that drips over will form bumps underneath the lip which can be wiped or sanded off once epoxy has cured.

CURING TIME

After applying the final coat, the product should be kept clean and, in a relatively dust-free environment, try to limit airborne dust particles. Our Countertop Resin will take at least 2 – 3 days to reach full hardness but takes approximately 5 – 7 hours to touch dry at 25°C. However you should allow at least 24 hours before use.

At temperatures below 25°C, the product will take longer to cure.

We recommend use of placemats & coasters until product reaches full hardness.

Other Products Available:

Mica Powders, Pigments & Tints:

We have a range of pigments compatible with our full epoxy range on our website

Epoxy Effects Internal Floor Resin Kits:

Our two-component 2:1 Internal Epoxy Floor system is 100% VOC-free, 100% solid and odour free. Specially formulated for Excellent UV Protection, Scratch Resistance, long pot life and working time.

Epoxy Effects Deep Pour Kits:

Our two-component 3:1 Deep Pour Casting system is Crystal Clear, UV resistant, High Strength & Hardness.

Epoxy Effects UVR Resin Bound / Bonded Kits:

Epoxy Effects UVR two-component polyurethane resin is used to create seamless decorative stone driveways & pathways. Some of the benefits of our UVR polyurethane resin are: UV resistant, SUDS Compliant, Weed Resistant, Slip Resistant, Frost Resistant, Seamless & Puddle Free.

Epoxy Effects Infinity Floor Kits:

Here at Epoxy Effects we have designed our Infinity Internal Floor Range with some of the finest crushed stone including Marbles, Granites & Quartz.

Our full kit allows you to have all the advantages of our Epoxy Effects UVR Resin Bound / Bonded Kits with our seal coat to create a fine sand like floor with high gloss and shine. Once seal coat is applied and cured the floor is 100% Food Safe, UV Resistant, Scratch Resistant & Heat resistant up to 120°C.

Other Products Available:

Stone Aggregates:

We have a range of Dried Stone Aggregates used to create seamless decorative driveways & Pathways. Our aggregate range have been tested & verified with our UVR polyurethane resin.

Tools & Accessories:

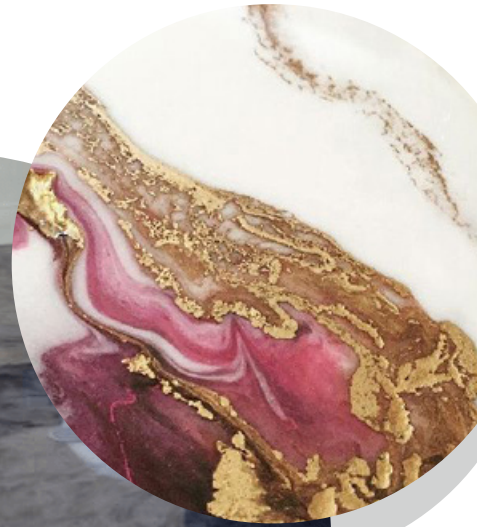
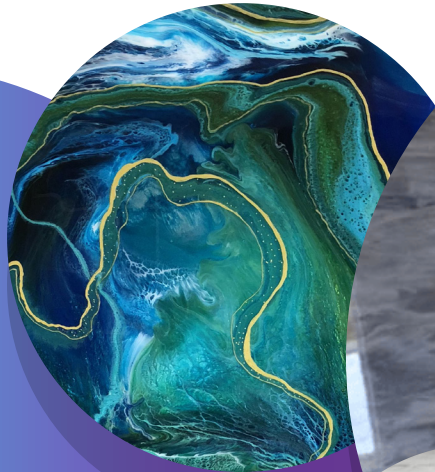
Here at Epoxy Effects we strive to become a one stop shop for everything resin and our Tooling & Accessories Range is growing every day. Here you can find everything you need to complete your project start to finish.

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EPOXY EFFECTS

FLOOR RESIN SYSTEM



ADVANTAGES

- Excellent UV Protection
- 100% VOC FREE
- Virtually Odourless
- Self-Degassing
- Self-leveling
- Crystal Clear
- Antibacterial
- Scratch-Resistant

PRODUCT DESCRIPTION

EPOXY EFFECTS FLOOR EPOXY RESIN SYSTEM

Our two-component Internal Epoxy Floor system is 100% VOC-free, 100% solid, antibacterial and odour free.

Specially formulated for Excellent UV Protection, water resistance, chemical resistance, scratch resistance, long pot life and working time.

Designed for ease of use our 2 to 1 mix ratio system can be mixed with a variety of tints, pigments and mica powders to create stunning floors as well as be laid clear to create penny flooring, other embedment flooring or any other project you can imagine.

Recommended to be poured 1-3mm deep.

Thanks to Macromolecule antioxidants added to our resin it helps stop the process of yellowing creating Excellent UV protection.

RECOMMENDED USE

- Decorative Flooring, 3D Flooring Sticker Embedment, Coating, Tints, Mica Powder & Pigmented Designs

HOW TO USE

BEFORE YOU BEGIN

It is important to read through the following information carefully to ensure the correct preparation and application of the resin to achieve a professional quality finish.

REMOVE FLOOR PAINT, IF NECESSARY

Epoxy coating will not work properly if it is applied over polyurethane or latex floor paints. If your floor is covered in one of these materials, you will need to strip your floor before you can begin.

You need to make sure that any floor contaminants are removed before the application of the epoxy floor coating. We would recommend using a primer.

For best results you need a clean, dry floor without debris, moisture, cracks or holes.

SURFACE PREPARATION

The success of the epoxy application depends on how well it can adhere to the surface. The strength of the bond relies on the epoxy resin's ability to key into the surface. The following steps are crucial to primary and secondary bonding.

For best results make sure surface has been cleaned thoroughly, dried and sanded.

STEP 1 – CLEAN SURFACE

All surfaces must be cleaned and mechanically sanded or diamond grinded. All oils, sealers, curing agents and waxes must be removed prior to laying epoxy.

Clean up any remaining debris using an industrial strength vacuum to thoroughly suck up dust and dirt.

All cracks, chips and other damage to the concrete will need to be repaired.

Recommend Epoxy Effects Mortar.

STEP 2 – PRIME SURFACE

Epoxy Effect Primer are formulated to penetrate deeper into the pores of the substrate in order to achieve a better mechanical bond. On a clean floor you can use clear epoxy coating as a primer.

1.The primer is applied just like paint using a nap roller begin in the back corner of the room and work your way toward the exit.

2.Dip your roller into the bucket and spread a thin layer of epoxy primer onto your floor, avoid letting the roller get too dry.

It can help to use an extension handle on your roller.

Allow primer to completely dry before applying epoxy topcoat.

STEP 3 - APPLYING THE EPOXY TOPCOAT

Spread Epoxy in a thin layer, using a squeegee rake and pass with a roller to obtain a uniform coat. Avoid creating puddling and the work life is extended to approximately 40 minutes.

Recommended pour depth 1-3mm.

SEAL COAT - OPTIONAL

We recommend you apply a second coat clear to seal your floor this creates a protective layer for your topcoat design.

PERSONAL PROTECTION

Whenever handling & pouring resin.

You should wear appropriate eye protection and gloves

(see detailed Safety Data Sheet for more information.)

HOW TO MEASURE & MIX

MEASURING

It is essential that the product be measured accurately and thoroughly.

Measure 2 part RESIN to 1 Part HARDENER.

We recommend pouring the HARDENER into your mixing container first, followed by RESIN. This will help the two components mix more thoroughly.

MIXING RATIO:

By Weight

100 RESIN: 50 HARDENER

By Volume

100 RESIN: 57 HARDENER

The mixing ratio must be accurately followed to ensure the resin cures correctly, failure to do so will result in poor or only partially cured resin.

The mixing container should be larger than the quantity of product you are mixing to avoid spillage.

MIXING INSTRUCTIONS

Materials should be pre-conditioned to a minimum of 15°C prior to use.

Mixing of the product can be done by hand with a clean stir stick or in larger quantities with a paddle mixer, the more product you are mixing the longer it will take to achieve a uniform and complete mix between resin & hardener.

Mechanically premix both Part A & Part B components individually for approx.. 1 minute. Then mix combined compound with a mechanical mixer at 400-600 rpm for 3 to 5 minutes. While mixing, scrape bottom and walls of container at least once to ensure a homogeneous mix.

Only prepare quantity that may be applied during pot life of mixture.

Our resin can be tinted with the addition of mica pigments, solid and translucent liquid pigments.

CLEANUP

Wash hands and skin with warm soapy water. Cleanup uncured material and tools with acetone or denatured alcohol. DO NOT use solvents to clean epoxy from skin.

CURING TIME

After applying the final coat, the area should be kept clean and, in a relatively dust-free environment, try to limit airborne dust particles. Our Floor Resin System will take 12 to 48 hours to cure at 25°C. Full hardness takes approximately 7 days. However you should allow at least 24 hours before use.

At temperatures below 25°C, the product will take longer to cure.

At temperatures above 25°C, the product will take less time to cure.

We recommend only light traffic until product reaches full hardness.

Other Products Available:

Mica Powders, Pigments & Tints:

We have a range of pigments compatible with our full epoxy range on our website

Epoxy Effects CounterTop Resin Kits:

Our two-component 1:1 CounterTop Epoxy system is designed to deliver an advanced level of shine, clarity and depth and locks in optical qualities of natural wood and art. Used in a variety of applications such as : Counter Tops, Bar Tops , Furniture, Art Work and other applications requiring a strong, durable plastic coating.

Crystal-clear, Excellent UV resistance, Self-Leveling, Self-Degassing, 100% VOC-free, 100% solid, Virutally Odourless and Heat Resistant up to 120°C .

Epoxy Effects Deep Pour Kits:

Our two-component 3:1 Deep Pour Casting system is Crystal Clear, UV resistant, High Strength & Hardness.

Epoxy Effects UVR Resin Bound / Bonded Kits:

Epoxy Effects UVR two-component polyurethane resin is used to create seamless decorative stone driveways & pathways. Some of the benefits of our UVR polyurethane resin are: UV resistant, SUDS Compliant, Weed Resistant, Slip Resistant, Frost Resistant, Seamless & Puddle Free.

Epoxy Effects Infinity Floor Kits:

Here at Epoxy Effects we have designed our Infinity Internal Floor Range with some of the finest crushed stone including Marbles, Granites & Quartz.

Our full kit allows you to have all the advantages of our Epoxy Effects UVR Resin Bound / Bonded Kits with our seal coat to create a fine sand like floor with high gloss and shine. Once seal coat is applied and cured the floor is 100% Food Safe, UV Resistant, Scratch Resistant & Heat resistant up to 120°C.

Stone Aggregates:

We have a range of Dried Stone Aggregates used to create seamless decorative driveways & Pathways. Our aggregate range have been tested & verified with our UVR polyurethane resin.

Tools & Accessories:

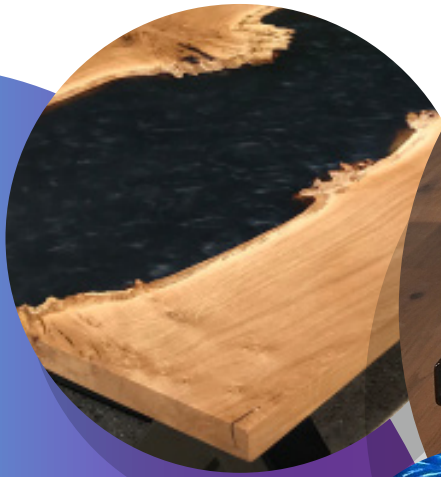
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EPOXY EFFECTS

DEEP POUR CASTING SYSTEM



ADVANTAGES

- Excellent UV Protection
- 100% VOC FREE
- Virtually Odourless
- Self-Degassing
- Crystal Clear
- Antibacterial

RECOMMENDED USE

- River Tables, Sculptures, Casting, Paperweights, Place mats, Coasters, Bowls, Vases and more!

PRODUCT DESCRIPTION

EPOXY EFFECTS DEEP POUR CASTING SYSTEM

Our two-component 3:1 Deep Pour Casting system is Crystal Clear, UV resistant, Self-Degassing, High Strength & Hardness.

Our casting resin is used to create: River Tables, Sculptures, paperweights, place mats, coaster, bowls, vases and more!

Can be poured up to 70mm when casting into molds depending on working temperature, care should be taken to avoid risk of overheating project.

When Casting directly with wood a single pour can be our epoxy can be poured up to 50mm deep depending on the temperature. We recommend testing with a layer of 10-30mm first.

HOW TO USE

BEFORE YOU BEGIN

It is important to read through the following information carefully to ensure the correct preparation and application of the resin to achieve a professional quality finish.

WOOD TABLE MOULDING

Ensure you line the base and sides barriers with a suitable product epoxy wont stick to for example:

Polypropylene Sheets

Polypropylene Tape

It is important that your mould is totally sealed to avoid leaking.

SEAL COAT - ALL POROUS SURFACES

When working with porous surfaces like wood, concrete and chipboard it is recommended that you seal it with a thin application of resin using a brush or roller. Doing so will seal the surface, avoiding possible trapped air bubbles from within the surface and greatly improving the quality of the final pour. The seal coat must fully cured and then be sanded “keyed” before proceeding.

SURFACE PREPARATION

The success of the epoxy application depends on how well it can adhere to the surface. The strength of the bond relies on the epoxy resin’s ability to key into the surface. The following steps are crucial to primary and secondary bonding.

For best results make sure surface has been cleaned thoroughly, dried and sanded.

STEP 1 – ENSURE SURFACE IS DRY

To ensure the resin cures correctly the surface must be dry. When working with wood that is damp or been in a damp environment it will be necessary to dry the wood which could take days or weeks. Failure to ensure that the wood is properly dried can result in the surface of the wood bowing or bending after the resin layer has been cast.

Advised to use kiln dried wood.

STEP 2 – SEALING SURFACE

If you will be pouring over a porous surface such as wood, concrete, chipboard then we recommend you apply a seal coat before the main pour. Doing so will improve the final finish and help eliminate warping & trapped air.

Lightly brush or roll your surface with a thin layer of DEEP POUR RESIN and allow it to cure before proceeding. approx. 24 hours at 25°C.

STEP 3 -PREPING SURFACE FOR MAIN POUR

In order to ensure that the main pour bonds well to the sealing coat it is necessary to key the surface of the sealing coat using abrasive paper. Sanding the surface thoroughly will allow the epoxy to bond “key” to the required surface. Be sure and check surface is clean and dust free after sanding.

STEP 4 - MAIN POUR

Pour the epoxy into the mold taking care not to spill or over pour. Our epoxy can be poured up to 70mm deep depending on the temperature. We recommend testing with a layer of 10mm-30mm first.

Cover project to prevent possible airborne dust or contaminates from entering the epoxy surface.

PERSONAL PROTECTION

Whenever handling & pouring resin.

You should wear appropriate eye protection and gloves

(see detailed Safety Data Sheet for more information.)

HOW TO MEASURE & MIX

MEASURING

It is essential that the product be measured accurately and thoroughly.

Measure 3 part RESIN to 1 Part HARDENER.

We recommend pouring the HARDENER into your mixing container first, followed by RESIN. This will help the two components mix more thoroughly.

MIXING RATIO:

By Weight

100 RESIN: 33 HARDENER

By Volume

100 RESIN: 30 HARDENER

The mixing ratio must be accurately followed to ensure the resin cures correctly, failure to do so will result in poor or only partially cured resin.

The mixing container should be larger than the quantity of product you are mixing to avoid spillage.

CALCULATE RESIN:

Estimate the volume of the gap where the resin is to be poured for example the gap between a river table.

You should measure approx. the length, width and depth.

Length (m) x Width (m)
x Depth (mm)

This will equal the approximated amount of resin in kg needed.

MIXING INSTRUCTIONS

Mixing of the product can be done by hand with a clean stir stick or in larger quantities with a paddle mixer, the more product you are mixing the longer it will take to achieve a uniform and complete mix between resin & hardener.

Typically mixing should take 3 to 5 minutes depending on the amount of product. The process of mixing is long but is required to eliminate the risk of unmixed resin from the container being poured.

Our resin can be tinted with the addition of mica pigments, solid and translucent liquid pigments.

POURING

Pour the epoxy into the mould taking care not to spill or over pour.

Cover project to prevent possible airborne dust or contaminants from entering the epoxy surface.

We recommended testing with a layer of 10mm-30mm for large areas first.

CURING TIME

After applying the final pour, the product should be kept clean and, in a dust-free environment, try to limit airborne dust particles. Our Deep Pour Casting resin will take 8 – 10 hours to cure at 25°C depending on casting depth. However, you should always check before demolding that the product has reached sufficient hardness.

At temperatures below 25°C, the product will take longer to cure.

At temperatures above 25°C, the product will take less time to cure.

Other Products Available:

Mica Powders, Pigments & Tints:

We have a range of pigments compatible with our full epoxy range on our website

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Epoxy Effects Internal Floor Resin Kits:

Our two-component 2:1 Internal Epoxy Floor system is 100% VOC-free, 100% solid and odour free. Specially formulated for Excellent UV Protection, Scratch Resistance, long pot life and working time.

Epoxy Effects Infinity Floor Kits:

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Epoxy Effects Deep Pour Kits:

Our two-component 3:1 Deep Pour Casting system is Crystal Clear, UV resistant, High Strength & Hardness.

Epoxy Effects UVR Resin Bound / Bonded Kits:

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